



# Standard Test Method for Hydrocarbon Types in Middle Distillates by Mass Spectrometry<sup>1</sup>

This standard is issued under the fixed designation D2425; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This test method covers an analytical scheme using the mass spectrometer to determine the hydrocarbon types present in virgin middle distillates 204 to 343°C (400 to 650°F) boiling range, 5 to 95 volume % as determined by Test Method D86. Samples with average carbon number value of paraffins between  $C_{12}$  and  $C_{16}$  and containing paraffins from  $C_{10}$  and  $C_{18}$  can be analyzed. Eleven hydrocarbon types are determined. These include: paraffins, noncondensed cycloparaffins, condensed dicycloparaffins, condensed tricycloparaffins, alkylbenzenes, indans or tetralins, or both,  $C_nH_{2n-10}$  (indenes, etc.), naphthalenes,  $C_nH_{2n-14}$  (acenaphthenes, etc.),  $C_nH_{2n-16}$  (acenaphthylenes, etc.), and tricyclic aromatics.

NOTE 1—This test method was developed on Consolidated Electro-dynamics Corporation Type 103 Mass Spectrometers.

1.2 The values stated in SI units are to be regarded as the standard. The inch-pound units given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety problems, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For a specific warning statement, see 10.1.

## 2. Referenced Documents

### 2.1 ASTM Standards:<sup>2</sup>

D86 Test Method for Distillation of Petroleum Products at Atmospheric Pressure

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.04.0M on Mass Spectroscopy.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

D2549 Test Method for Separation of Representative Aromatics and Nonaromatics Fractions of High-Boiling Oils by Elution Chromatography

## 3. Terminology

3.1 The summation of characteristic mass fragments are defined as follows:

$\Sigma 71$  (paraffins) = total peak height of  $m/e^+$  71 + 85.

$\Sigma 67$  (mono or noncondensed polycycloparaffins, or both) = total peak height of  $m/e^+$  67 + 68 + 69 + 81 + 82 + 83 + 96 + 97.

$\Sigma 123$  (condensed dicycloparaffins) = total peak height of  $m/e^+$  123 + 124 + 137 + 138 + ... etc. up to 249 + 250.

$\Sigma 149$  (condensed tricycloparaffins) = total peak height of  $m/e^+$  149 + 150 + 163 + 164 + ... etc. up to 247 + 248.

$\Sigma 91$  (alkyl benzenes) = total peak height of  $m/e^+$  91 + 92 + 105 + 106 + ... etc. up to 175 + 176.

$\Sigma 103$  (indans or tetralins, or both) = total peak height of  $m/e^+$  103 + 104 + 117 + 118 + ... etc. up to 187 + 188.

$\Sigma 115$  (indenes or  $C_nH_{2n-10}$ , or both) = total peak height of  $m/e^+$  115 + 116 + 129 + 130 + ... etc. up to 185 + 186.

128 (naphthalene) = total peak height of  $m/e^+$  128.

$\Sigma 141$  (naphthalenes) = total peak height of  $m/e^+$  141 + 142 + 155 + 156 + ... etc. up to 239 + 240.

$\Sigma 153$  (acenaphthenes or  $C_nH_{2n-14}$ , or both) = total peak height of  $m/e^+$  153 + 154 + 167 + 168 + ... etc. up to 251 + 252.

$\Sigma 151$  (acenaphthylenes or  $C_nH_{2n-16}$ , or both) = total peak height of  $m/e^+$  151 + 152 + 165 + 166 + ... etc. up to 249 + 250.

$\Sigma 177$  (tricyclic aromatics) = total peak height of  $m/e^+$  177 + 178 + 191 + 192 + ... etc. up to 247 + 248.

## 4. Summary of Test Method

4.1 Samples are separated into saturate and aromatic fractions by Test Method D2549, and each fraction is analyzed by mass spectrometry. The analysis is based on the summation of characteristic mass fragments to determine the concentration of hydrocarbon types. The average carbon numbers of the hydrocarbon types are estimated from spectral data. Calculations are

made from calibration data dependent upon the average carbon number of the hydrocarbon types. The results of each fraction are mathematically combined according to their mass fractions as determined by the separation procedure. Results are expressed in mass percent.

NOTE 2—Test Method D2549 is presently applicable only to samples having 5 % points of 232°C (450°F) or greater.

## 5. Significance and Use

5.1 A knowledge of the hydrocarbon composition of process streams and petroleum products boiling within the range of 400 to 650°F (204 to 343°C) is useful in following the effect of changes in process variables, diagnosing the source of plant upsets, and in evaluating the effect of changes in composition on product performance properties.

## 6. Interferences

6.1 Nonhydrocarbon types, such as sulfur and nitrogen-containing compounds, are not included in the matrices for this test method. If these nonhydrocarbon types are present to any large extent, (for example, mass percent sulfur >0.25) they will interfere with the spectral peaks used for the hydrocarbon-type calculation.

## 7. Apparatus

7.1 *Mass Spectrometer*—The suitability of the mass spectrometer to be used with this method of analysis shall be proven by performance tests described herein.

7.2 *Sample Inlet System*—Any inlet system permitting the introduction of the sample without loss, contamination, or change in composition. To fulfill these requirements it will be necessary to maintain the system at an elevated temperature in the range of 125 to 325°C and to provide an appropriate sampling device.

7.3 *Microburet or Constant-Volume Pipet*.

## 8. Calibration

8.1 Calibration coefficients are attached which can be used directly provided:

8.1.1 Repeller settings are adjusted to maximize the  $m/e^+$  226 ion of *n*-hexadecane.

8.1.2 A magnetic field is used that will permit scanning from  $m/e^+$  40 to 292.

8.1.3 An ionization voltage of 70 eV and ionizing currents in the range 10 to 70  $\mu$ A are used.

NOTE 3—The calibration coefficients were obtained for ion source conditions such that the  $\Sigma 67/\Sigma 71$  ratio for *n*-hexadecane was 0.26/1. The cooperative study of this test method indicated an acceptable range for this  $\Sigma$  ratio between 0.2/1 to 0.30/1.

NOTE 4—Users of instruments other than Consolidated ElectroDynamics Corporation Type 103 Mass Spectrometers may have to develop their own operating parameters and calibration data.

## 9. Performance Test

9.1 Generally, mass spectrometers are in continuous operation and should require no additional preparation before analyzing samples. If the spectrometer has been turned on only recently, it will be necessary to check its operation in accor-

dance with this method and instructions of the manufacturer to ensure stability before proceeding.

9.2 *Mass Spectral Background*—Samples in the carbon number range  $C_{10}$  to  $C_{18}$  should pump out so that less than 0.1 % of the two largest peaks remain. For example, background peaks from a saturate fraction at  $m/e^+$  69 and 71 should be reduced to less than 0.1 % of the corresponding peaks in the mixture spectrum after a normal pump out time of 2 to 5 min.

## 10. Mass Spectrometric Procedure

10.1 *Obtaining the Mass Spectrum for Each Chromatographic Fraction*—Using a microburet or constant-volume pipet, introduce sufficient sample through the inlet sample to give a pressure of 2 to 4 Pa (15 to 30 mtorr) in the inlet reservoir. (**Warning**—Hydrocarbon samples of this boiling range are combustible.) Record the mass spectrum of the sample from  $m/e^+$  40 to 292 using the instrument conditions outlined in 8.1.1-8.1.3.

## 11. Calculations

11.1 *Aromatic Fraction*—Read peak heights from the record mass spectrum corresponding to  $m/e^+$  ratios of 67 to 69, 71, 81 to 83, 85, 91, 92, 96, 97, 103 to 106, 115 to 120, 128 to 134, 141 to 148, 151 to 162, 165 to 198, 203 to 212, 217 to 226, 231 to 240, 245, 246, 247 to 252.

Find:

$$\Sigma 71 = 71 + 85 \quad (1)$$

$$\Sigma 67 = 67 + 68 + 69 + 81 + 82 + 83 + 96 + 97 \quad (2)$$

$$\Sigma 91 = \sum_{N=0}^{N=6} [(91 + 14N) + (92 + 14N)] \quad (3)$$

$$\Sigma 103 = \sum_{N=0}^{N=6} [(103 + 14N) + (104 + 14N)] \quad (4)$$

$$\Sigma 115 = \sum_{N=0}^{N=5} [(115 + 14N) + (116 + 14N)] \quad (5)$$

$$\Sigma 141 = \sum_{N=0}^{N=7} [(141 + 14N) + (142 + 14N)] \quad (6)$$

$$\Sigma 153 = \sum_{N=0}^{N=7} [(153 + 14N) + (154 + 14N)] \quad (7)$$

$$\Sigma 151 = \sum_{N=0}^{N=7} [(151 + 14N) + (152 + 14N)] \quad (8)$$

$$\Sigma 177 = \sum_{N=0}^{N=5} [(177 + 14N) + (178 + 14N)] \quad (9)$$

11.2 Calculate the mole fraction at each carbon number of the alkylbenzenes for  $n = 10$  to  $n = 18$  as follows:

$$\mu_n = [P_m - P_{m-1}(K_1)]/K_2 \quad (10)$$

where:

$\mu_n$  = mole fraction of each alkylbenzene as represented by  $n$  which indicates the number of carbons in each molecular species.

$m$  = molecular weight of the alkylbenzene being calculated,

$m - 1$  = molecular weight minus 1,

$P$  = polyisotopic mixture peak at  $m$ ,  $m - 1$ ,

$K_1$  = isotopic correction factor (see Table 1), and

$K_2$  = mole sensitivity for  $n$  (see Table 1).

NOTE 5—This step of calculation assumes no mass spectral pattern contributions from other hydrocarbon types to the parent and parent-1 peaks of the alkylbenzenes. Selection of the lowest carbon number 10 is based upon the fact that  $C_{10}$  alkylbenzenes boil below 204°C (400°F) and their concentration can be considered negligible.

**TABLE 1 Parent Ion Isotope Factors and Mole Sensitivities**

Carbon No.	<i>m/e</i>	Isotope Factor, $K_1$	Mole Sensitivity, $K_2$
<b>Alkylbenzenes</b>			
10	134	0.1101	85
11	148	0.1212	63
12	162	0.1323	60
13	176	0.1434	57
14	190	0.1545	54
15	204	0.1656	51
16	218	0.1767	48
17	232	0.1878	45
18	246	0.1989	42
		$L_1$	$L_2$
<b>Naphthalenes</b>			
11	142	0.1201	194
12	156	0.1314	166
13	170	0.1425	150
14	184	0.1536	150
15	198	0.1647	150
16	212	0.1758	150
17	226	0.1871	150
18	240	0.1982	150

11.3 Find the average carbon number of the alkylbenzenes, *A*, in the aromatic fraction as follows:

$$A = (\sum_{n=10}^{n=18} n \times \mu_n) / (\sum_{n=10}^{n=18} \mu_n) \quad (11)$$

11.4 Calculate the mole fraction at each carbon number of the naphthalenes for  $n = 11$  to  $n = 18$  as follows:

$$x_n = [P_m - P_{m-1}(L_1)] / L_2 \quad (12)$$

where:

- $x_n$  = mole fraction of each naphthalene as represented by  $n$  which indicates the number of carbons in each molecular species,
- $m$  = molecular weight of the naphthalenes being calculated,
- $m - 1$  = molecular weight minus 1,
- $P$  = polyisotopic mixture peak at  $m, m - 1$ ,
- $L_1$  = isotopic correction factor (see [Table 1](#)), and
- $L_2$  = mole sensitivity for  $n$  (see [Table 1](#)).

**NOTE 6**—This step of calculation assumes no mass spectral pattern contributions to the parent and parent-1 peaks of the naphthalenes. The concentration of naphthalene itself at a molecular weight of 128 shall be determined separately from the polyisotopic peak at  $m/e^+$  128 in the matrix calculation. The average carbon number for the naphthalenes shall be calculated from carbon number 11 (molecular weight 142) to 18 (molecular weight 240).

11.5 Find the average carbon number of the naphthalenes, *B*, in the aromatic fraction as follows:

$$B = (\sum_{n=11}^{n=18} n x_n) / (\sum_{n=11}^{n=18} x_n) \quad (13)$$

11.6 Selection of pattern and sensitivity data for matrix carbon number of the types present. The average carbon number of the paraffins and cycloparaffins ( $\Sigma 71$  and  $\Sigma 67$ , respectively) are related to the calculated average carbon of the alkylbenzenes (11.3), as shown in [Table 2](#). Both  $\Sigma 71$  and  $\Sigma 67$  are included in the aromatic fraction matrix to check on possible overlap in the separation. The other types present, represented by  $\Sigma$ 's 103, 115, 153, and 151, are usually relatively low in concentration so that their parent ions are affected by other types present. The calculation of their average

**TABLE 2 Relationship Between Average Carbon Numbers of Alkylbenzenes, Paraffins, and Cycloparaffins**

Alkylbenzenes	Paraffin and Cycloparaffin
Average Carbon No.	Average Carbon No.
10	11
11	12
12	13
13	15(14.5)
14	16(15.5)

carbon number is not straight forward. Therefore, their average carbon numbers are estimated by inspection of the aromatic spectrum. Generally, their average carbon numbers may be taken to be equivalent to that of the naphthalenes, or to the closest whole number thereof, as calculated in 11.5. The average carbon number of tricyclic aromatics  $\Sigma 177$  has to be at least  $C_{14}$  and in full boiling range middle distillates  $C_{14}$  may be used to represent the  $\Sigma 177$  types carbon number. From the calculated and estimated average carbon numbers of the hydrocarbon types, a matrix for the aromatic fraction is set up using the calibration data given in [Table 3](#). A sample matrix for the aromatic fraction is shown in [Table 4](#). The matrix calculations consist in solving a set of simultaneous linear equations. The pattern coefficients are listed in [Table 3](#). The constants are the  $\Sigma$  values determined from the mass spectrum. Second approximation solutions are of sufficient accuracy. If many analyses are performed using the same type of a matrix, the matrix may be inverted for simpler, more rapid desk calculation. Matrices may also be programmed for automatic computer operations. The results of matrix calculations are converted to mass fractions by dividing by mass sensitivity. The mass fractions are normalized to the mass percent of the aromatic fraction, as determined by the separation procedure.

11.7 *Saturate Fraction*—Read peak at heights from the record of the mass spectrum corresponding to  $m/e^+$  ratios of 67 to 69, 71, 81 to 83, 85, 91, 92, 96, 97, 105, 106, 119, 120, 123, 124, 133, 134, 137, 138, 147 to 152, 161 to 166, 175 to 180, 191 to 194, 205 to 208, 219 to 222, 233 to 236, 247 to 250.

Find:

$$\Sigma 71 = 71 + 85 \quad (14)$$

$$\Sigma 67 = 67 + 68 + 69 + 81 + 82 + 83 + 96 + 97 \quad (15)$$

$$\Sigma 123 = \sum_{N=0}^{N=9} [(123 + 14N) + (124 + 14N)] \quad (16)$$

$$\Sigma 149 = \sum_{N=0}^{N=7} [(149 + 14N) + (150 + 14N)] \quad (17)$$

$$\Sigma 91 = \sum_{N=0}^{N=6} [(91 + 14N) + (92 + 14N)] \quad (18)$$

11.8 Selection of the pattern and sensitivity data for matrix calculation is dependent upon the average carbon number of the types present. The average carbon number of the paraffins and cycloparaffin types ( $\Sigma$ 's 71, 69, 123, and 149), are related to the calculated average carbon number of the alkylbenzenes of the aromatic fraction (11.3), as shown in [Table 2](#). The  $\Sigma 91$  is included in the saturate fraction as a check on the efficiency of the separation procedure. The pattern and sensitivity data for the  $\Sigma 91$  are based on the calculated or estimated average carbon number from the mass spectra of the aromatic fraction (see 11.3). From the determined average carbon numbers of the hydrocarbon types, a matrix for the saturate fraction is set up

**TABLE 3 Patterns and Sensitivities for Middle Distillates**

Hydrocarbon Type	Paraffins				Noncondensed Cycloparaffins				Condensed Dicycloparaffins			Condensed Tricycloparaffins		
Carbon No...	12	13	14.5	15.5	12	13	14.5	15.5	13	14.5	15.5	13	14.5	15.5
<b>Peaks read:</b>														
Σ71	100	100	100	100	4	4	6	6	2	1.1	1.5	1	1	2
Σ67	19	21	23	26	100	100	100	100	160	130	150	175	170	150
Σ123	...	...	0.1	0.2	1	1	1	3	100	100	100	26	10	20
Σ149	...	...	...	...	...	...	...	...	0.2	5	8	100	100	100
Σ91 to 176	0.4	0.4	0.4	0.4	...	...	0.2	3	4	4	5	15	15	20
Σ103 to 188	...	...	...	...	...	...	...	...	...	...	...	1	...	3
Σ115 to 186	0.5	...	...	...	1	1	1	1	0.5	...	...	...	...	...
Σ128 pk	...	...	...	...	...	...	...	...	...	...	...	...	...	...
Σ141	9	9	10	12	...	...	2	0.3	0.2	...	...	0.1	0.1	0.4
Σ153	...	...	...	...	1	2	2	2	...	...	...	...	...	...
Σ151	...	...	...	...	1	5	7	10	...	...	...	...	...	...
Σ177	...	...	...	...	...	...	2	2	...	...	...	...	...	...
<b>Sensitivity:</b>														
Mole	148	170	192	238	302	347	416	439	220	268	298	220	268	298
Volume	66	70	74	81	145	153	165	170	107	137	117	118	150	127
Mass	87	92	97	104	180	191	204	209	122	156	134	124	158	135
Hydrocarbon Type	Alkylbenzenes				Indans or Tetralins, or Both				Indenes or C <sub>n</sub> H <sub>2n-10</sub> , or Both			Naphthalenes		
Carbon No...	11	12	13	14	10	11	12	13	10	13	10	11	12	13
<b>Peaks read:</b>														
Σ71	0.3	0.3	0.4	0.5	0.2	0.4	0.4	1	0.3	1.7	0.5	5.2	1.5	2
Σ67	0.7	0.7	2	3	0.6	1	1	2	0.3	6.0	0.8	1.2	1.5	2
Σ123	0.1	0.1	0.2	0.3	...	0.1	1	2	0.4	4.8	0.2	0.5	7.8	4
Σ149	1.3	1	1.5	2	...	0.1	0.2	0.3	...	0.9	...	0.1	0.7	0.5
Σ91 to 176	100	100	100	100	15 to 34 <sup>A,B</sup>	18	17	15	0.6	6.2	0.1	0.9	1	1
Σ103 to 188	9	10	10	9	100	100	100	100	1.5	20.3	0.6	0.1	0.1	0.1
Σ115 to 186	4.4	4.5	5	5	20 to 12 <sup>A,B</sup>	28	25	25	100	100	11.4	23	19	18
Σ128 pk	0.7	1	1	1	3	5.4	7	...	15	13	100	0.7	5.6	5.6
Σ141	...	...	...	...	...	1.0	2.5	...	...	28	...	100	100	100
Σ153	...	...	...	...	...	...	...	...	...	6.1	...	...	8	10
Σ151	...	...	...	...	...	...	...	...	...	4.5	...	...	7	7
Σ177	...	...	...	...	...	...	...	...	...	0.6	...	...	...	...
<b>Sensitivity:</b>														
Mole	450	450	450	450	380	420	420	420	410	372	236	360	380	380
Volume	265	242	222	206	280	276	250	227	307	198	211	259	248	226
Mass	304	278	256	237	288	288	263	241	315	200	184	254	244	224
Hydrocarbon Type	Acenaphthenes or C <sub>n</sub> H <sub>2n-14</sub> , or Both		Acenaphthylenes or C <sub>n</sub> H <sub>2n-16</sub>		Tricyclic Aromatics	Characteristic Mass Groupings								
Carbon No...	12	13	12	13	14	Peaks Read				Hydrocarbon Types				
<b>Peaks read:</b>														
Σ71	1	1	1	1	0.6									
Σ67	0.3	2	1	5	0.7	Σ71 = 71, 85				paraffins				
Σ91 to 176	0.1	5	1	3	18	Σ67 = 67, 68, 69, 81, 82, 83, 96, 97				cycloparaffins, mono or noncondensed				
Σ103 to 188	...	3	0.2	3	1.5					cycloparaffins				
Σ115 to 186	0.8	0.8	0.3	2.7	1.0	Σ123 = 123, 134, 137, 138 up to 249, 250				condensed dicycloparaffins				
Σ128 pk	1	0.7	0.2	0.1	0.8	Σ149 = 149, 150, 163, 164 up to 247, 248				condensed tricycloparaffins				
Σ141	8	10	1	...	0.3	Σ91 = 91, 92, 105, 106 up to 175, 176				alkylbenzenes				
Σ153	100	100	17	15	3.5	Σ103 = 103, 104, 117, 118, up to 187, 188				indan or tetralins, or both				
Σ151	27	20	100	100	30	Σ115 = 115, 116, 129, 130 up to 185, 186				C <sub>n</sub> H <sub>2n-10</sub> (indenes, etc.)				
Σ177	...	4	...	15	100	Σ128 = poly 128 pk				naphthalene				
<b>Sensitivity:</b>														
Mole	330	330	340	340	365	Σ141 = 141, 142, 155, 156 up to 239, 240				naphthalenes				
Volume	218	198	199	187	211	Σ153 = 153, 154, 167, 168 up to 251, 252				C <sub>n</sub> H <sub>2n-14</sub> (acenaphthenes, etc.)				
Mass	214	196	224	205	205	Σ151 = 151, 152, 165, 166 up to 249, 250				C <sub>n</sub> H <sub>2n-16</sub> (acenaphthylenes, etc.)				
						Σ177 = 177, 178, 191, 192 up to 247, 248				tricyclic aromatics				

<sup>A</sup> = methyl indans.

<sup>B</sup> tetralins.

**TABLE 4 Aromatic Concentration Matrix**

Hydrocarbon Type	Paraffins	Cycloparaffins	Alkylbenzenes	Indans and Tetralins	Indenes	Naphthalene	Naphthalenes	Acenaphthenes C <sub>n</sub> H <sub>2n-14</sub>	Acenaphthylenes C <sub>n</sub> H <sub>2n-16</sub>	Tricyclic Aromatics
Carbon No.	15.5	15.5	14	13	13	10	13	13	13	14
Peaks read:										
Σ71	100	6	0.5	1	1.7	0.5	2	1	1	0.6
Σ67	26	100	3	2	6	0.8	2	2	5	0.7
Σ91	0.4	3	100	15	6.2	0.1	1	5	3	18
Σ103	...	2	9	100	20.3	0.6	0.1	3	3	1.5
Σ115	...	1	5	25	100	11.4	18	0.8	2.7	1
Σ128 pk	...	...	1	3	13	100	5.6	0.7	0.1	0.8
Σ141	12	0.3	...	...	28	...	100	10	...	0.3
Σ153	...	2	...	...	6.1	...	10	100	15	3.5
Σ151	...	10	...	...	4.5	...	7	20	100	30
Σ177	...	2	...	...	0.6	...	...	4	15	100
Sensitivity:										
Mole	238	439	450	420	372	236	380	330	340	365
Volume	81	170	206	227	198	211	226	198	187	211
Weight	105	209	237	241	200	184	224	196	205	205

using the calibration data given in Table 3. A sample matrix for the saturate fraction is shown in Table 5. The matrix calculations of the saturate fraction consists in solving a set of simultaneous linear equations. The results of the matrix calculations (second approximation solutions are sufficient) are converted to mass fractions by dividing by mass sensitivity. The mass fractions are normalized to the mass percent of the saturate fraction as determined by the separation procedure.

## 12. Precision and Bias

12.1 The precision of this test method as obtained by statistical examination of interlaboratory test results on samples having the composition given in Table 6 is as follows:

12.1.1 *Repeatability*—The difference between successive test results obtained by the same operator with the same apparatus under constant operating conditions on identical test material, would be in the long run, in the normal and correct operation of the test method, exceed the values shown in Table 7 only in one case in twenty.

12.1.2 *Reproducibility*—The difference between two single and independent results, obtained by different operators working in different laboratories on identical test material, would in the long run, in the normal and correct operation of the test method, exceed the values shown in Table 7 only in one case in twenty.

**TABLE 6 Composition of Samples Tested<sup>A</sup>**

Component	Mean, Mass, %	$\sigma_r^B$	$\sigma_R^C$
Sample No. 7 <sup>D</sup> :			
Paraffins	44.25	0.16	1.30
Monocycloparaffin	22.04	0.34	1.70
Dicycloparaffin	8.54	0.23	1.42
Tricycloparaffin	2.84	0.11	0.64
Alkylbenzene	0.33	0.04	0.10
Sample No. 8 <sup>E</sup> :			
Paraffins	0.07	0.14	0.14
Cycloparaffin	0.75	0.15	0.25
Alkylbenzene	5.10	0.10	0.44
Indan and/or tetralin	3.65	0.09	0.14
C <sub>n</sub> H <sub>2n-10</sub>	2.05	0.08	0.20
Naphthalenes	5.15	0.08	0.29
C <sub>n</sub> H <sub>2n-14</sub>	2.50	0.04	0.28
C <sub>n</sub> H <sub>2n-16</sub>	1.65	0.10	0.18
C <sub>n</sub> H <sub>2n-18</sub>	1.05	0.04	0.14

<sup>A</sup> Twelve laboratories cooperated and each sample was run twice.

<sup>B</sup>  $\sigma_r$  = repeatability standard deviation.

<sup>C</sup>  $\sigma_R$  = reproducibility standard deviation.

<sup>D</sup> Sample No. 7 = saturate fraction of a virgin middle distillate (78.0 wt % of total).

<sup>E</sup> Sample No. 8 = aromatic fraction of a virgin middle distillate (22.0 wt % of total).

NOTE 7—If samples are analyzed that differ appreciably in composition from those used for the interlaboratory study, this precision statement may not apply.

NOTE 8—The precision for this test method was not obtained in accordance with D02-1007.

**TABLE 5 Saturate Concentration Matrix**

Hydrocarbon Type	Paraffins	Monocyclo-paraffins	Dicyclo-paraffins	Tricyclo-paraffins	Alkyl-benzenes
Carbon No.	15.5	15.5	15.5	15.5	14
Σ71	100	6	1.5	2	0.5
Σ67	26	100	150	150	3
Σ123	0.2	3	100	20	0.3
Σ149	...	...	8	100	2
Σ91	0.4	3	5	20	100
Sensitivity:					
Mole	238	439	298	298	450
Volume	81	170	117	127	206
Weight	105	209	134	135	237

**TABLE 7 Precision of Test Method**

Compound	Concentration Mass, %	Repeatability	Reproducibility
<b>Saturate Fraction:</b>			
Paraffins	40 to 50	0.5	4.0
Monocycloparaffins	18 to 25	1.1	5.2
Dicycloparaffins	6 to 12	0.7	4.4
Tricycloparaffins	1 to 5	0.3	2.0
Alkylbenzenes	0 to 3	0.2	0.3
<b>Aromatic Fraction:</b>			
Paraffins	0 to 2	0.4	0.6
Cycloparaffins	0 to 2	0.5	0.9
Alkylbenzenes	3 to 8	0.3	1.4
Indan and/or tetralins	2 to 5	0.3	0.5
C <sub>n</sub> H <sub>2n</sub> -10	0 to 4	0.3	0.7
Naphthalenes	3 to 8	0.3	1.0
C <sub>n</sub> H <sub>2n</sub> -14	0 to 3	0.1	0.9
C <sub>n</sub> H <sub>2n</sub> -16	0 to 3	0.3	0.7
C <sub>n</sub> H <sub>2n</sub> -18	0 to 3	0.1	0.4

12.2 *Bias*—Bias cannot be determined because there is no acceptable reference material suitable for determining the bias for this test method.

### 13. Keywords

13.1 hydrocarbon types; mass spectrometry; middle distillates

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